Occupational Safety, Health & Environmental (SHE) Issues linked to Erosion of Systems and Replacement of Machines

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Abstract

Managing market risk under unknown future shocks is a critical issue for policymakers, investors and professional risk managers. These shocks can be external to the firm, like demand conditions or conditions in the market as well as internal shocks like inefficiencies or issues of governance in a business entity. More important is the health of machines and viability of systems that are in place in a firm that might threaten the safety of the workforce, tend to take the organizational management towards expensive litigation and eroding in the future of its brand position. "According to recent estimates released by the International Labor Organization (ILO), each year 2.78 million workers die from occupational accidents and work-related diseases (of which 2.4 million are disease-related) and an additional 374 million workers suffer from non-fatal occupational accidents. It is estimated that lost workdays globally represent almost 4 percent of the world's GDP" (International Labor Organization (ILO), 2019) Problem statement A large number of firms in Pakistan are non-compliance of governance guideline especially in Safety, Health and Environment (SHE) and therefore the present study will take as SHE as its basis to investigate the future issues in the industrial sector of Pakistan.

Keywords: Occupational safety, Health & Environmental, Erosion System, Replacement.

Managing market risk under unknown future shocks is a critical issue for policymakers, investors and professional risk managers. These shocks can be external to the firm, like demand conditions or conditions in the market as well as internal shocks like inefficiencies or issues of governance in a business entity. More important is the health of machines and viability of systems that are in place in a firm which might threaten the safety of the work force, tend to take the organizational management towards expensive litigation and eroding in the future of its brand position. "According to recent estimates released by the International Labor Organization (ILO), each year 2.78 million workers die from occupational accidents and work-related diseases (of which 2.4 million are disease-related) and an additional 374 million workers suffer from non-fatal occupational accidents. It is estimated that lost workdays globally represent almost 4 per cent of the world's GDP" (International Labor Organization (ILO), 2019).

Hazardous workplace and working environment are essential part of industrial activity due to the presence of hazard in their technology and processes. Presence of hazard creates risks of accidents and diseases to employees of the industry.

By the help of good governance and through dynamic leadership, SHE practices, and policies can be promoted, and risk can be mitigated. Presentation of comprehensive legislation on SHE, covering multiple areas of concern, is relatively new.

There is a need to implement basic policy, rules, regulations and guidelines of legislative framework policies and enforcement of legislation for environmental protection, health improvement, safety, and culture development.

The Punjab Environmental Protection Act, 2012, The Punjab Occupational Safety and Health Act, 2019 and some other international standards have been implemented including ISO- 9000 for quality management, SHE guidelines for successful health and safety management.

Most importantly key business management aspects along with profitability are issues related to occupational health and safety. Employer's commitment is determined by normative acts and standards due to which they cannot be ignored in company management. Safety aspects in business management process are very essential according to efficiency perspective, because unsafe working conditions resulted in possible accidental events that cause material and non-material losses (Górny, 2018). Implementation of human resources management that includes planning, organizing, motivating and controlling cannot take place without paying attention of occupational safety, and health (OSH), (Woźny, Dobosz, & Saja, 2018).

In modern times, business organizations have become more environmentally oriented to support community, protecting the environment, and concerned about improving the public health. There are many reasons for taking such a move, like institutional pressure, hazardous environment and local community demands. Therefore researchers today put more attention to study the determinants of financial performance in order to understand environmental activity, sustainability practices, health and safety management practices (Chu, Yang, Lee, & Park, 2017; Walker, Sisto, & McBain, 2008; Yang, Lau, Lee, Yeung, & Cheng, 2019; Chen & Zorigt, 2013; Page, Lamontagne, Louie, Ostry, Shaw, & Shoveller, 2013; Chuang & Huang, 2018; Molla, Cooper, & Pittayachawan, 2011; Villiers & Sharma, 2017; Foerstl, Reuter, Hartmann, & Blome, 2010; Annan, Addai, & Tulashie, 2015; Sarkis, Zhu, & Lai, 2011)

In developed and emerging economies till date modern research studies have tried their best to investigate the factors that influence environmental, sustainability, health and safety management

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practices. On the other hand, there are limitations existed in results of empirical studies, especially about the role of internal as well as external capabilities. Internal capabilities include intellectual capital, information technology, and entrepreneurial orientation, whereas external capabilities such as government financial support, institutional pressure, and managerial networking in health and safety management practices (Al-Kandari, Al-abdeen, & Sidhu, 2019). The reason for choosing Glass & Ceramics and chemical industry is that health and safety management practices plays a vital role in certain industry because it has a major impact on community's health. In addition to this Clark, Crandall and Reynolds, 2019 pointed out that health and safety management practices play pivotal role in every organization, but health and safety management practices are very critical and a need of day in glass & ceramics and chemical industry.

In Pakistan, business organizations have insufficient resources to achieve task effectively and efficiently. In organizations employees feel satisfied if they are to be provided with good safety climate at workplace. Problems other than safety climate include employee's salary issues and other benefits which employees face in organization other than safety. But most importantly employees are more concerned about safety measurements in an organization. According to Zhuo, Danlong, and Mingrui, (2015) who in their study mention five factors that cause accidents at workplace. These factors include occupational safety and health management, basic source cause, symptoms, contact and loss. There are also other causes of industry's accidents that includes demographic and organizational factors, conditions and work equipment, hazardous acts, time and place, health, safety, environmental training and their control measures. According to Singh and Pant, 2018 and Stellmen, 1998 industries are to be provided with control methods that can reduce and control the environmental hazards and stresses. This can improve the process quality and can achieve organizational changes which limit the number of random factors affecting the process or change the process to another (Maszke, Dwornicka, & Ulewicz, 2018).

Machines that are operating now a day in glass & ceramics are mostly manually operated in which especially ceramics industry young boys and women are involved. They don't have any proper training and awareness of safety measures and do not follow any legislation. Accidents regarding heat pressure, burning of hands, working without proper gloves and safety measures are more common in glass & ceramics industry. Silica dust is the most common existing hazards encountered by ceramics industry. Asbestos found in tile becomes hazardous for workers at workplace. Silica dust is the main pollutant raw material in ceramics industry. Crystalline silica is the most widely found minerals of earth that are carcinogenic in humans.

Occupational heavy metal toxicity is still a major health issue in industries of different countries which use lead based raw materials that may expose to health risks in workers (Maaboud, Mohamed, Gearge, & Ez-Eldine, 2015). Workers face different types of health hazards in factories that include respirator hazards, toxicity, and exposure to noise, accidents cardiovascular hazards and stress. Pulmonary diseases are more common health issue in tile industry which causes absence from work and early retirement from work (Environmental Health & Safety Guidelines, 2013).

Occupational environmental health and safety problems in workers are increasing day by day due to the negligence of employers (Zivkovic, Vukadinovic, & Veljkovic, 2018). As employers responsibility to provide good environment and health and safety to workers they are not feeling any responsibility towards the workers' health, they are interested in only their own benefit and to work done (Awan, 2002).

It is a challenging task to analyze how long any individual system can be used without any loss of repression to maximize in service time, as a result to shorten the cost of asset management. In service time of most equipment during design phase exceeds their assigned time (Milazzo & Bragatto, 2019) . Such extensions become helpful because inspection techniques and maintenance procedures gradually improved during last years. However, it is essential to question how long an operator can extend the lifetime of an element without putting at risk the safety of plant. Process equipment includes primary repression systems like atmospheric tanks, pressurized vessels, whereas machinery includes pumps, compressors, along with control and safety systems. It has to be differentiate that aged machine should be replaced along with an out of date system, whereas, large process equipment maybe not viable as it increases costs and have impact on other activities also (Elwany & N.Z, 2008; Jardine, Lin, & Banjevic, 2006; Wang & Hussian, 2009).

The importance of this study and its theoretical contribution and practical implication has multiple advantages. Firstly, it observes the relationship between internal factors such as intellectual capital, ITC, and entrepreneurial orientation, and secondly the external capabilities like government financial support, institutional pressure, managerial networking and health and safety management practices.

Problem statement

A large number of firms in Pakistan are noncompliance of governance guideline especially in Safety, Health and Environment (SHE) and therefore the present study will take as SHE as its basis to investigate the future issues in the industrial sector of Pakistan more specifically the issue of machines and system eroding, as a threat to future safety and health of both the labor force as well as the firm viability itself. According to modern researchers' effective management actions plays a vital role in worker's perception of safety climate at workplace. Occupational health and safety environment is the most important dilemma faced by every organization now a day (Aziz, Baruji, Abdullah, Him, & Yusof, 2015). It influences injuries, accidents and diseases related to industrial work can be observed through analytical kinds of research. Results of these studies show that safety climate becomes pivotal to reduce such incidences. Connection between work safety climate and work-related diseases or injuries have positive outcome on workers' life and his satisfaction level. Safety climate impacts a positive behavior on employees and their performance at workplace (Wang, Sun, Du, & Wang, 2018).

Objective of the study

To analyze the impact of safety issues in relation to the life of machines and systems eroding in Glass & Ceramics and Chemical industry of Pakistan.

Underpinning Theory

Accident Theory that Ties Safety and Productivity together, states "In occupational health and safety (OHS) management, it is caused by the presence of hazards that may trigger harmful consequences such as personal injury or property/environmental damage. The probability of this occurring is the risk associated with it" (EHS Today, 2019). The theory of OHS emphasizes that as systems degrade the threat to safety and health magnifies.

Literature Review

Empirical Studies

Goals of ILO on SHE is: "Social justice, fundamental rights at work, the defense and expansion of social protection, full employment and equality are the overarching goals of the ILO and are encapsulated in the concept of "Decent Work". ACTRAV contributes to the attainment of these objectives by supporting trade union activities in a wide range of fields" (Kirby, 2004).

"Incorrect organization of the production environment in the enterprise is the cause of many disruptions during the implementation of production processes (Onyusheva, 2017; Ingaldi, Dziuba, & Cierniak-Emerych, 2018)".

"According to the WSHI, 2017 more than 2.78 million people die each year globally due to workplace injuries and accidents. Additionally, there are some 374 million nonfatal work-related injuries and illnesses each year. Many of these resulted in extended absences from work due to unsafe or unhealthy workplace conditions (WSHI, 2017)

"Nowadays environment, health and safety (EHS) is most important department in all industries and much progress in developed countries but developing countries like Pakistan still lag behind in this area. Effective EHS management results environmental and resource protection, performance and quality evaluation and minimize risks. Basically, environment, health and safety are measurement, judgment and control of issues that have adverse effect on the health of people at working area. Environment is direct interaction of human with surrounding and Health and safety between the workers and workplaces. Evaluation of EHS is an important tool to find gaps, weakness and suggest mitigation measures accordingly (Li, Liang, Zhang, & Tang, 2015)". Empirical studies have acknowledged many components that are associated with work related safety and health (Hofmann, Burke, & Zohar, 2017).

According to (Fitchett, 2018) who examined safety climate in organizations states, safety climate is essential for every organization whose core objective is to enhance employee satisfaction. Modern research elaborates that safety environment refers to employee's awareness about the workplace environment at what level organization is working. There are three dimensions of safety climate including employee's attention, safety supervision and environment (Wang K., 2018).

Safety climate elaborates safety outcomes which occur at workplace and are related to organizational work, these are work related diseases, accidents and injuries. Hypothetical basics of safety climate discover how to build and apply different levels of analysis. Sense making, motivation and work behavior are some examples that safety climate influences. Major industrial accidents and diseases are caused due to dangerous and hazardous behaviors at workplace. It is also studied in different researches that safety climate could influence behaviors. Safety actions and behaviors belongs to individuals, whereas, safety climate belongs to organizational level (Wang, Sun, Du, & Wang, 2018).

According to Chen, McCabe and Perlman, (2017) employee's performance becomes high at workplace where they feel they have a safe working environment. In addition to their studies they pointed out that an organization can sustain their high performance by providing equal environment and safety climate to employees. Muhammad (2015) in his study examined that job satisfaction affects notably on-job performance in an organization. According to Kappagoda (2014), employee's performance in the organization can play a pivotal role to meet and achieve organizational goals (Wang, Wang, & Xia, 2015) . Because in any organization employee performance is a major concept which directly influence organizational work needs to be said (Arvey & Murphy, 1998).

According to empirical researches about safety environment, those workers who are working in industries where the rate of risk and environment is more hazardous in nature like cloth, fabric, cement, chemical, electrical. Oil & gas industry suffer more rate of occupational related accidents and diseases to employees like lung cancer, headache, stress, and face and eyes allergies (Aziz, Baruji, Abdullah, Him, & Yusof, 2017).

In modern times, industries face issues on routines relating to health and safety environments, therefore there is a need to essentially make an organized and stronger health and safety system (Roche, 2017). There are number of legislative frameworks implemented to reduce or avoid occupational accidents related to technical and legal basis. On the other hand, occupational accidents rate is going up (Bergman, Payne, Taylor, & Beus, 2016).

In ceramics industry most commonly hazardous element to contact with in working environment is silica dust, total dust and heat pressure. Silica dust is the main pollutant in ceramics industry as it is the part of a material which is abundantly available on earth with wide contact in working and ambient environment that affects carcinogenic in humans. **Table 1** (*See annexure*).

Pittiglio, Bragatto and Site, (2014) examined and discussed the limits of generic malfunction rate in public domain that are commonly used by industrial practitioners. This creates that estimates are affected by high uncertainty (Milazzo & Aven, 2012). On the other hand, different inspection techniques and frameworks are not up to standard that benefited safety procedures, including risk assessment, training and personnel resources, operating control and management changes. In repression systems mostly failures associated with mechanical strength of the structure, which cause leakage of hazardous materials, ultimately, rising severe accidents (OECD, 2017; Palazzi, Caviglione, Reverberi, & B, 2017; Wood, Arellano, & Wijk, 2013).

Tile is usually flat hard clay or some other material that extracted from earth to make covering walls, floors. Minerals used are a natural material such as feldspar that is used to lower the firing temperature, and chemical additives required for the shaping process (Wadho, 2012).

Hazardous materials are found in tiles material such as cadmium, lead copper, arsenic, iron zinc and traces of other elements. Two most rich elements found in tiles are led and cadmium. Occupational heavy toxicity is still a major health problem in most countries of the world such as Egypt and Turkey. Moreover, lots of industries used lead based raw material to manufacture that exposes health problems in workers (Maaboud, Mohamed, Gearge, & Ez-Eldine, 2015).

Health hazards among workers in tile industry links to toxicity and exposure to hazardous materials. These hazards include toxicity, exposure to noise, accidents, cardiovascular hazards and stress. Pulmonary diseases in tile industry are among the major disease which cause absence from work and early retirement of worker in working population. These diseases can cause 14% of workday loss among workers (Environmental Health & Safety Guidelines, 2013).

At industrial workplaces noise becomes the most common physical hazard. According to European Union report of noise hazard is that 28% of workers are exposed to noise level between 85 and 90 Decibel Acoustic (dBA). Major health problem caused by noise is to noise induced hearing loss (NIHL), an irreversible but avoidable disorder. NIHL is the second most common form of hearing loss after presbycusis. Tile industry frequently observes machinery, equipment, and tools hazardous noise which makes it more complex for workers and hazardous at workplace (Mostaghaci, R. Kinyua, & Mugambi, 2013).

According to Alim, Biswas and Hossain, (2014) study respiratory health problems among ceramic workers in Dhaka showed that most respiratory problems occur among workers due to high amount of ceramic and tile dust particles at workplace. According to their study other potential environmental confounding factors could not be ignored from the analysis.

According to Kheni, Gibb and Dainty, (2010), 5% accidents on construction sites in Ghana are deadly in nature. Condition of safety, health and environment (SHE), in Ghanaian construction industry is very poor (Laryea & Mensah, 2010; Ametepey & Ansah, 2014).

Poor performance happens due to lack of management control and lack of priority to safety and environmental considerations in delivery of building projects, other factors include inefficient institutional and legal framework and carelessness in enforcing of existing SHE regulations, all of this shows a poor SHE management culture (Kheni, Gibb, & Dainty, 2010; Ametepey & Ansah, 2014).

Research Methodology

This research paper examined chemical and glass & ceramic sectors of Pakistan. Data used is derived from balance sheet analysis of thirty-four PSX listed firms. This research uses quantitative research technique in which numeric databases are used in order to derive meanings from numbers (Aliaga & Gunderson, 2004). According to Saunders, Lewis, and Thornhill (2009) quantitative research is mostly used as a synonym for any kind of data collection technique. Sample of thirty-four firms was

selected. Secondary data was employed for a period of seven years from 2012 to 2018.

Table 2 (See annexure).

Limitations of the Study

- **1.** Study data ranges from 2012 2018, as there was unavailability of data before 2012.
- **2.** Researcher took Glass & Ceramics and Chemical industry; because they involve more hazardous elements at workplace and condition of, SHE becomes more critical for workers.
- **3.** Sample of 34 industrial firms becomes the limitation, as they are from two sectors of economy namely glass & ceramics and chemical industry of Pakistan.

Discussion

As already mentioned, health and safety are important from two aspects. On one side the buyers of the product want to ensure, at least on the international market that processes involving the production of the product were environmentally friendly, labor laws were abided by and safety and health of the work force were ensured. On the other hand, it is important to reduce litigation or strikes by the labor unions are minimized because that impacts upon the reputation of the firm, the workability of the labor force as well as on the costs of production in one way or the other.

Most of the firms under review have on their websites tried to build a profile that they are environmentally friendly and abide by the principles of (SHE) and good governance. Also, the laws of the land have ample legal frameworks to support the implementation of (SHE) and in-house safety measures. But it is noted that the implementation of laws of the land by firms especially those that are not multinational or do not sell their produce output abide, is not up to the desired standards although national quality standards exists in Pakistan. They are rarely implemented or abided by/enforced.

One of the arguments given by firms of not abiding by (SHE) principles absolutely is that the macroeconomic environment is not favorable to their cost cutting techniques. This is an infant industry argument which cannot be bought by researchers today because of WTO implementation rules as well as because of the principle of efficient management in a firm which leads to better comparative profit and brand names for their firms.

Outcome of the Research

Organizations success is hidden under the umbrella of several factors that plays significant role. Past several decades are witnessed that researchers and academia have shown interest in the study to explore factors that considerably add to organization's success and performance. On the other hand, in this scenario employees are main players who supposed to be the most significant analysts. As well as this employee will not perform better until they feel safe and pleased about the workplace environment.

The present research concludes that as systems and machines degrade in an organization/firm over time. The threat to safety and health of the work force is compromised and therefore machines and systems should be upgraded regularly, even when they increase costs and tend to reduce profit margins for any firm to mitigate both safety issues as well as costly litigations linked to these issues.

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Table 1:

Company	Ye	Inaugura	Machinery Upgraded	Machinery	OSHAS	ISO	ISO	ISO	NE	ISO	ISO
	ar	ted		Discarded	18001:2007	9001	14001	1901:2008	QS	22000:2005	9002
Agritech Limited	201	1959	No	No	Yes	Yes	Yes	-	-	-	
	201	1959	No	No	Yes	Yes	Yes	-	-	-	-
	3										
	201	1959	No	No	Yes	Yes	Yes	-	-	-	-
	201	1959	No	No	Yes	Yes	Yes	-	-	-	-
	5	1959	No	No	Ves	Ves	Ves		-		-
	6	.,,,,	10	110	105	103	105				
	201	1959	No	No	Yes	Yes	Yes	-	-	-	
	201	1959	No	No	Yes	Yes	Yes	-	-	-	-
Alczo Nobal Pakistan Limitad	8	2011	Foom Sprinklar System	No	Vac	Var	Vac				
Akzo Ivobel I akistali Elillited	201	2011	Compressor	140	res	105	103	-	-	-	-
	201	2011	High Efficiency Motors, Water Chiller, Fume Extraction System, Dust Extractor System, 5S, Racking Structure	No	Yes	Yes	Yes				
	201	2011	Racking structure, Diesel Generator, Air Operated Pumps, Metering System for Water Supply, Re-use of Rinsing	No	Yes	Yes	Yes				
	4	2011	Water Things Bounding Mashing David Mill Air Coulty Water shifter	N-	Ver	Var	V				
	5	2011	minier Recycling Machines, Beau Min, All Cooled Water Clinier	140	res	105	103	-	-	-	-
	201	2011	LED lights, Waste Reduction Initiative	No	Yes	Yes	Yes	-	-	-	-
	201	2011	LED lights, Waste Reduction Initiative	No	Yes	Yes	Yes	-	-	-	-
	7	2011	I ED links. Color Devels Installation	N-	Ver	Var	N				
	8	2011	LED fights, Solar Panels instantation	IND	Tes	Tes	105	-	-	-	-
Achroma Pakistan Limited	201	-	-	-	-	-		-	-	-	-
	201	2013	No	No	Yes	Yes	Yes	-	-	-	-
	3										
	201	2013	No	No	Yes	Yes	Yes	-	-	-	-
	201	2013	No	No	Yes	Yes	Yes	-	-	-	-
	201	2013	Clean Water Supply Line. Sustainable Effluent Treatment Plant	No	Yes	Yes	Yes	-		-	
	6					~					
	201 7	2013	No	No	Yes	Yes	Yes	-	-		-
	201	2013	No	No	Yes	Yes	Yes	-	-	-	-
Bawany Air Product I imited	8 201	1978	25MT New Plant	No	No	No	No		-		-
Summy off Fround Liffined	201	*//0		110							
	201	1978	Plant	No	No	No	No	-	-	-	-
	201	1978	No	No	No	No	No	-	-		-
	4	1079	N_	N-	N-	N-	N-				
	5	1978	NO	IND	NO	NO	NO	-	-	-	-
	201	1978	2 Compressors Overhauling	No	No	No	No	-	-	-	-
	201	1978	No	No	No	No	No	-	-	-	-
	7										
	201 8	1978	No	No	No	No	No	-	-	-	-
Berger Paints Pakistan	201	1950	No	No	Yes	Yes	Yes	-	-	-	-
Limited	201	1950	No	No	Yes	Yes	Yes	-	-	-	-
	3										
	201	1950	No	No	Yes	Yes	Yes	-	-	-	-
	201	1950	No	No	Yes	Yes	Yes	-	-	-	-
	5	1950	No	No	Ves	Ves	Ves		-		-
	6	1,550	10	110	105	103	105				
	201	1950	No	No	Yes	Yes	Yes	-	-	-	-
	201	1950	Capacity Increase, Toll Manufacturing, Oxyplast, New Godown	No	Yes	Yes	Yes	-	-	-	-
Deife Industries I insited	8	1099	N_	N-	No.			¥			
Bairo industries Linnied	201	1988	NO	IND	Tes	-	-	Tes	-	-	-
	201	1988	No	No	Yes	-	-	Yes	-	-	-
	201	1988	No	No	Yes	-	-	Yes	-	-	-
	4	1099	New Devices	N-	No.			¥			
	5	1988	New Projects	IND	Tes	-	-	Tes	-	-	-
	201	1988	No	No	Yes	-		Yes	-	-	-
	201	1988	No	No	Yes	-		Yes	-	-	-
	7	1088	N.	N-	N			Ver			
	201 8	1988	NU	190	res	-	-	res	-	-	-
Buxly Paints Limited	201	1954	No	No	No	No	No	-	-	-	-
	201	1954	No	No	No	No	No	-	-	-	-
	3	1054	Ma	N-	No	N	N-				
	4	1934	10	IND	1NU	140	110			-	-
	201	1954	No	No	No	No	No	-	-	-	-
	201	1954	No	No	No	No	No	-	-		-
	6	1051	N-	N	N	N	Ne				
	201 7	1954	NU	190	NO	NO	INO	-	-	-	-
	201	1954	No	No	No	No	No	-	-	-	-
Colgate Palmolive (Pakistan	8 201	1977	No	No	No	No	No	-	-	-	-
Limited)	2										
	201 3	1977	No	No	No	No	No	-	-	•	-
	201	1977	No	No	No	No	No	-	-	-	-
	201	1977	No	No	No	No	No	-	-		-
	5										
	201 6	1977	No	No	No	No	No	-	-	-	-
	201	1977	No	No	No	No	No	-	-	-	-
	7	1977	No	No	No	No	No				
	8	1977	10		10	140	140				-
Data Agro Limited	201	1992	No	No	No	No	No	-	-	-	-
	201	1992	No	No	No	No	No	-	-		-
	3	1002	No	No	No	No	No				
	4	1992	100	140	190	INU	INU				-
	201	1992	No	No	No	No	No	-	-	-	-
	201	1992	No	No	No	No	No	-	-		-
	6	1002									
	201 7	1992	NO	NO	No	No	No	-	-	-	-
	201	1992	No	No	No	No	No	-	-	-	-
Descon Oxychem I imited	8 201	2004	No	No	-	-	-	-	Yes		-
Ayeneni Linneu	2										

	201	2004	No	No	-	-	-	-	Yes	-	-
	201	2004	No	No	-	-	-	-	Yes		-
	4 201	2004	No	No	-	-	-	-	Yes	-	-
	5	2004	No	No	-	-		-	Ves		
	6	2004	10	N					165		
	7	2004	NO	No	-	-	-	-	res	-	-
	201 8	2004	No	No	-	-	-	-	Yes	-	-
Dynea Pakistan Limited	201 2	1982	No	No	-	-	-	-	-		-
	201	1982	Urea Formaldehyde Plant, Aminoplast Moulding Compound Plant	No	-	-	-	-	-	-	-
	201	1982	No	No	-	-	-	-	-	-	-
	201	1982	No	No	-	-	-	-	-	-	-
	201	1982	No	No	-	-	-	-	-	-	-
	6 201	1982	No	No	-	-	-	-	-	-	-
	7 201	1982	Glazing Compound	No	-	-		-	-		-
Engra Balumar and Chamicals	8	1007	No	No	Var	Var	Vac				
Limited	2	1007	2 Cas Tushing	No	Yes	Yes.	Yes.				
	3	1997	2 Gas futorie	No	Y	Tes V	Tes V	-	-	-	-
	4	1997	NO	No	res	res	res	-	-	-	-
	201 5	1997	No	No	Yes	Yes	Yes	-	-	-	-
	201 6	1997	Overhauling Gas Turbine, Furnace Tubes, Plant Heat Exchangers	No	Yes	Yes	Yes	-	-		-
	201 7	1997	PVC & VCM Plant, Caustic Flakers Plant, Membrane Replacement, Gas Turbine upgradation, Enhancing Sodium Hypochlorite and Hydrochloric Acid	No	Yes	Yes	Yes	-		-	-
	201 8	1997	PVC & VCM Plants, Caustic Flakers Plant, Oxygen based VCM Production	No	Yes	Yes	Yes	-	-	-	-
ICI Pakistan Limited	201	1944	Coal Fired Boiler, PSF Capacity	No	Yes	Yes	Yes	-	-	-	-
	201	1944	Coal Fired Boiler	No	Yes	Yes	Yes	-	-	-	-
	201	1944	No	No	Yes	Yes	Yes	-	-	-	-
	4 201	1944	Expansion of Materials, Nutraceutical Facility	No	Yes	Yes	Yes	-	-	-	-
	5 201	1944	150 KTPA Soda Ash Expansion Project	No	Yes	Yes	Yes	-	-	-	-
	6 201	1944	Masterbach, 75KTPA Expansion	No	Yes	Yes	Yes	-	-	-	-
	7	1044	Vienal Idantity Statem	No	Var	Var	Vac				
No. 1. 1691 - 1. 17 - 5. 1	8	1944	visual identity system	No	105	Tes V	Tes V	-	-	-	-
Ittehad Chemical Limited	201	1991	No	No	No	Yes	Yes	-	•	-	-
	201 3	1991	Plant Expansion, Coal Fired Air Furnace	No	No	Yes	Yes	-	-	-	-
	201 4	1991	Plant Expansion, Generator Overhauling	No	No	Yes	Yes	-	-	-	-
	201 5	1991	New Plant Phase-1, New Plant	No	No	Yes	Yes	-	•	-	-
	201	1991	New Plant, New Gaseous Plant	No	No	Yes	Yes	-	-	-	-
	201	1991	New Plant	No	No	Yes	Yes	-	-	-	-
	201	1991	New Plant, New Electrolyzer, Expansion	No	No	Yes	Yes	-	-	-	-
Leiner Pak Gelatine Limited	201	1983	No	No	No	No	No	-		-	-
	201	1983	No	No	No	No	No	-	-	-	-
	3 201	1983	No	No	No	No	No	-	-	-	-
	4 201	1983	No	No	No	No	No	-	-	-	-
	4 201 5 201	1983	No No	No	No	No	No	-	•	-	•
	4 201 5 201 6 201	1983 1983	No No	No No	No No	No No	No No	-	-	-	-
	4 201 5 201 6 201 7 201	1983 1983 1983	No No No	No No No	No No No	No No No	No No No	-	-	-	-
	4 201 5 201 6 201 7 201 8	1983 1983 1983 1983	No No No	No No No	No No No	No No No	No No No	-	-	-	-
Lotte Chemical Pakistan Limited	4 201 5 201 6 201 7 201 8 201 2	1983 1983 1983 1983 1983 1983	No No No Co-Generation Plant	No No No No	No No No Yes	No No No Yes	No No No Yes	-		-	-
Lotte Chemical Pakistan Limited	4 201 5 201 6 201 7 201 8 201 2 201 3	1983 1983 1983 1983 1983 1998 1998	No No No Co-Generation Plant Co-Generation Plant	No No No No No	No No No Yes Yes	No No No Yes Yes	No No No Yes Yes	- - - -		- - - - -	-
Lotte Chemical Pakistan Limited	4 201 5 201 6 201 7 201 8 201 2 201 3 201 3 201 4	1983 1983 1983 1983 1983 1998 1998	No No No Co-Generation Plant Co-Generation Plant No	No No No No No	No No No Yes Yes Yes	No No No Yes Yes Yes	No No No Yes Yes Yes	-		- - - - - -	-
Lote Chemical Pakistan Limited	4 201 5 201 6 201 7 201 8 201 2 201 3 201 4 201 5	1983 1983 1983 1983 1983 1998 1998 1998	No No No Co-Generation Plant Co-Generation Plant No No No	No No No No No No	No No No Yes Yes Yes Yes	No No No Yes Yes Yes	No No No Yes Yes Yes	- - - - - - - - -	-	-	-
Lotte Chemical Pakistan Limited	4 201 5 201 6 201 7 201 8 201 2 201 3 201 4 201 5 201 4 201 5 201 6 201 7 201 8 201 8 201 8 201 8 201 8 201 201 8 201 201 8 201 201 8 201 201 8 201 201 8 201 201 8 201 201 8 201 201 201 8 201 201 201 201 201 201 201 201	1983 1983 1983 1983 1998 1998 1998 1998	No No No Co-Generation Plant Co-Generation Plant No No No No No	No	No No No Yes Yes Yes Yes Yes	No No No Yes Yes Yes Yes	No No No Yes Yes Yes Yes	- - - - - - - - - - - -			- - - - - - - - - - - -
Lotte Chemical Pakistan Limited	4 201 5 201 6 201 7 201 8 201 2 201 4 201 5 201 6 201 6 201 7 7 201 8 201 6 201 7 7 201 8 201 6 201 7 7 201 8 201 7 201 8 201 7 201 8 201 7 201 8 201 7 201 8 201 7 201 8 201 7 201 8 201 201 201 201 201 201 201 201	1983 1983 1983 1983 1983 1998 1998 1998 1998 1998 1998 1998 1998	No No No Co-Generation Plant Co-Generation Plant No	No	No No No Yes Yes Yes Yes Yes Yes	No No No Yes Yes Yes Yes Yes	No No No Yes Yes Yes Yes Yes	- - - - - - - - - - - - - - - - - - -			- - - - - - - - - - - - - - - - - - -
Lotte Chemical Pakistan Limited	4 201 5 201 6 201 7 201 8 201 2 201 3 201 3 201 4 201 5 201 6 201 7 201 6 201 7 201 8 8 201 6 201 7 201 8 201 7 201 8 201 7 201 8 201 201 7 201 8 201 201 7 201 8 201 201 7 201 8 201 201 201 201 201 201 201 201	1983 1983 1983 1983 1983 1998 1998 1998 1998 1998 1998 1998 1998 1998 1998 1998 1998 1998	No No No Co-Generation Plant Co-Generation Plant No No No No No No No No No	No	No No No Yes Yes Yes Yes Yes Yes Yes Yes	No No No Yes Yes Yes Yes Yes Yes	No No No Yes Yes Yes Yes Yes Yes Yes	- - - - - - - - - - - - - - - - - - -			
Lotte Chemical Pakistan Limited Nimir Industrial Chemicals	4 201 5 201 7 201 8 201 2 201 3 201 4 201 5 201 4 201 5 201 7 201 8 201 2 201 8 201 7 201 8 201 7 201 8 201 201 8 201 201 8 201 201 201 201 201 201 201 201	1983 1983 1983 1983 1983 1983 1998 1998 1998 1998 1998 1998 1998 1998 1998 1998 1998 1998 1998 1998 1998 1998 1994	No No No Co-Generation Plant Co-Generation Plant No	No	No No No Yes Yes Yes Yes Yes Yes Yes Yes	No No No Yes Yes Yes Yes Yes Yes Yes	No No No Yes Yes Yes Yes Yes Yes Yes No				
Lotte Chemical Pakistan Limited Nimir Industrial Chemicals Limited	4 201 5 201 6 201 7 201 8 201 2 201 3 201 4 201 2 201 4 201 5 201 4 201 2 201 8 201 2 201 8 201 2 201 8 201 2 201 8 201 2 201 8 201 2 201 8 201 2 201 8 201 2 201 2 201 8 201 2 2 2 2 2 2 2 2 2 2 2 2 2	1983 1983 1983 1983 1998 1998 1998 1998	No No No Co-Generation Plant Co-Generation Plant Co-Generation Plant No No No No No No Soap Noodle Plant, 2 Waste Heat Recovery Boilers, Expansion of Plant Heat Recovery Boiler	No	No No No Yes Yes Yes Yes Yes Yes No No	No No No Yes Yes Yes Yes Yes Yes Yes Yes	No No No Yes Yes Yes Yes Yes Yes No No				
Lotte Chemical Pakistan Limited Nimir Industrial Chemicals Limited	4 201 5 201 6 201 7 201 8 201 2 201 4 201 5 201 4 201 5 201 7 201 8 201 7 201 8 201 7 201 2 201 2 201 2 201 2 201 2 2 2 2 2 2 2 2 2 2 2 2 2	1983 1983 1983 1983 1998 1998 1998 1998	No No No No Co-Generation Plant Co-Generation Plant No No No No No No Soap Noodle Plant, 2 Waste Heat Recovery Boilers, Expansion of Plant Heat Recovery Boiler Expansion of Plant, Toilet Soap Finishing, Coal Fired Boiler	No	No No No Yes Yes Yes Yes Yes Yes No No No	No No No Yes Yes Yes Yes Yes Yes Yes Yes Yes	No No No Yes Yes Yes Yes Yes Yes No No No				
Lotte Chemical Pakistan Limited Nimir Industrial Chemicals Limited	4 201 5 201 6 201 7 201 8 201 2 201 4 201 5 201 4 201 5 201 4 201 2 201 3 201 7 201 8 201 7 201 2 201 2 201 2 201 2 2 2 2 2 2 2 2 2 2 2 2 2	1983 1983 1983 1983 1998 1998 1998 1998	No No No No Co-Generation Plant Co-Generation Plant Co-Generation Plant No Occomenciant (Soap Finishing, Coal Fired Boiler Oleo Chemicals Plant, Toilet Soap Finishing	No	No No No No Yes Yes Yes Yes Yes Yes Yes No No No	No No No Yes Yes Yes Yes Yes Yes Yes Yes Yes	No No No Yes No No No No No No				
Lotte Chemical Pakistan Limited Nimir Industrial Chemicals Limited	4 201 5 201 6 201 7 7 201 8 201 2 201 3 201 4 201 5 201 6 201 5 201 8 201 2 201 8 201 2 201 8 201 2 201 8 201 2 201 8 201 2 201 8 201 2 201 8 201 2 201 8 201 2 201 8 201 2 201 8 201 2 201 8 201 2 201 8 201 2 2 201 2 2 2 2 2 2 2 2 2 2 2 2 2	1983 1983 1983 1983 1998 1998 1998 1998	No No No No Co-Generation Plant Co-Generation Plant Co-Generation Plant No No No No No Soap Noodle Plant, 2 Waste Heat Recovery Boilers, Expansion of Plant Heat Recovery Boiler Expansion of Plant, Toilet Soap Finishing, Coal Fired Boiler Oleo Chemicals Plant, Toilet Soap Finishing No	No	No No No No Yes Yes Yes Yes Yes Yes Yes No No No No No No	No No No Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes	No No No Yes Yes Yes Yes Yes No No No No				
Lotte Chemical Pakistan Limited	4 201 5 201 6 201 7 201 8 201 3 201 4 201 5 201 4 201 5 201 6 201 7 201 6 201 2 2 201 2 2 2 2 2 2 2 2 2 2 2 2 2	1983 1983 1983 1983 1998 1998 1998 1998	No No No No Co-Generation Plant Co-Generation Plant No No No No No No Soap Noodle Plant, 2 Waste Heat Recovery Boilers, Expansion of Plant Heat Recovery Boiler Expansion of Plant, Toilet Soap Finishing, Coal Fired Boiler Oleo Chemicals Plant, Toilet Soap Finishing No	No	No No No Yes Yes Yes Yes Yes Yes Yes Yes No	No No No Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes	No No No Yes Yes Yes Yes Yes Yes No No No				
Lotte Chemical Pakistan Limited	4 201 5 201 6 201 7 201 8 201 2 201 4 201 8 201 8 201 8 201 8 201 2 2 2 2 2 2 2 2 2 2 2 2 2	1983 1983 1983 1983 1998 1998 1998 1998	No No No No Co-Generation Plant Co-Generation Plant No No No No No No Soap Noodle Plant, 2 Waste Heat Recovery Boilers, Expansion of Plant Heat Recovery Boiler Expansion of Plant, Toilet Soap Finishing, Coal Fired Boiler Oleo Chemicals Plant, Toilet Soap Finishing No No No No Expansion of Plant, Toilet Soap Finishing No	No	No No No No Yes Yes Yes Yes Yes Yes Yes No	No No No Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes	No No No Yes Yes Yes Yes Yes Yes No No No No				
Lotte Chemical Pakistan Limited	4 201 5 201 6 201 7 201 8 201 201 201 4 201 8 201 201 8 201 201 8 201 201 201 201 201 201 201 201	1983 1983 1983 1983 1998 1998 1998 1998	No No No No Co-Generation Plant Co-Generation Plant Co-Generation Plant No No No No No Soap Noodle Plant, 2 Waste Heat Recovery Boilers, Expansion of Plant Heat Recovery Boiler Expansion of Plant, Toilet Soap Finishing, Coal Fired Boiler Oleo Chemicals Plant, Toilet Soap Finishing No No No Expansion To	No	No No No No Yes Yes Yes Yes Yes Yes Yes Yes No	No No No Yes Yes	No No No Yes Yes Yes Yes Yes Yes Yes No No No No				
Lotte Chemical Pakistan Limited	4 201 5 201 6 201 7 201 8 201 201 201 201 201 201 201 201 201 201	1983 1983 1983 1983 1998 1998 1998 1998	No No No No Co-Generation Plant Co-Generation Plant No No No No No No Soap Noodle Plant, 2 Waste Heat Recovery Boilers, Expansion of Plant Heat Recovery Boiler Expansion of Plant, Toilet Soap Finishing, Coal Fired Boiler Oleo Chemicals Plant, Toilet Soap Finishing No No No Expansion No Expansion No No No No No No Expansion No	No	No No No Yes Yes Yes Yes Yes No	No No No Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes	No No No Yes Yes Yes Yes Yes Yes Yes No No No No No				
Lotte Chemical Pakistan Limited Nimir Industrial Chemicals Limited Nimir Resins Limited	4 201 5 201 6 201 7 201 201 201 201 201 201 201 201 201 201	1983 1983 1983 1983 1998 1998 1998 1998 1998 1998 1998 1998 1998 1998 1994 1994 1994 1994 1994 1994 1994 1994 1994 1994 1994 1994 1994	No No No No Co-Generation Plant Co-Generation Plant Co-Generation Plant No No No No Soap Noodle Plant, 2 Waste Heat Recovery Boilers, Expansion of Plant Heat Recovery Boiler Expansion of Plant, Toilet Soap Finishing. Coal Fired Boiler Oleo Chemicals Plant, Toilet Soap Finishing No No <td>No No No No</td> <td>No No No No Yes Yes Yes Yes Yes Yes Yes No No</td> <td>No No No Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes</td> <td>No No No Yes Yes Yes Yes Yes Yes Yes No No</td> <td></td> <td></td> <td></td> <td></td>	No No	No No No No Yes Yes Yes Yes Yes Yes Yes No	No No No Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes	No No No Yes Yes Yes Yes Yes Yes Yes No				
Lotte Chemical Pakistan Limited Nimir Industrial Chemicals Limited Nimir Resins Limited	4 201 5 201 6 201 7 201 8 201 201 201 201 201 201 201 201	1983 1983 1983 1983 1998 1998 1998 1998 1998 1998 1998 1998 1998 1998 1994	No No No No Co-Generation Plant Co-Generation Plant Co-Generation Plant No No No No Soap Noodle Plant, 2 Waste Heat Recovery Boilers, Expansion of Plant Heat Recovery Boiler Expansion of Plant, Toilet Soap Finishing. Coal Fired Boiler Oko Chemicals Plant, Toilet Soap Finishing No No <td>No No No</td> <td>No No No No Yes Yes Yes Yes Yes Yes Yes No No N</td> <td>No No No Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes</td> <td>No No No Yes Yes Yes Yes Yes Yes Yes No No</td> <td></td> <td></td> <td></td> <td></td>	No	No No No No Yes Yes Yes Yes Yes Yes Yes No No N	No No No Yes Yes Yes Yes Yes Yes Yes Yes Yes Yes	No No No Yes Yes Yes Yes Yes Yes Yes No				
Lotte Chemical Pakistan Limited Nimir Industrial Chemicals Limited Nimir Resins Limited	4 201 5 201 6 201 7 201 8 201 201 201 201 201 201 201 201	1983 1983 1983 1983 1998 1998 1998 1998 1998 1998 1998 1998 1998 1998 1998 1994 1964 1964 1964	No No No No Co-Generation Plant Co-Generation Plant Co-Generation Plant No No No Soap Noodle Plant, 2 Waste Heat Recovery Boilers, Expansion of Plant Heat Recovery Boiler Expansion of Plant, Toilet Soap Finishing, Coal Fired Boiler Oleo Chemicals Plant, Toilet Soap Finishing No No <td>No No No</td> <td>No No No No Yes Yes Yes Yes Yes Yes Yes No No</td> <td>No No No No Yes No No No</td> <td>No No No No Yes Yes Yes Yes Yes Yes No No</td> <td></td> <td></td> <td></td> <td></td>	No	No No No No Yes Yes Yes Yes Yes Yes Yes No	No No No No Yes No No No	No No No No Yes Yes Yes Yes Yes Yes No No				
Lotte Chemical Pakistan Limited Nimir Industrial Chemicals Limited Nimir Resins Limited	4 201 5 201 6 1 201 201 201 201 201 201 201	1983 1983 1983 1983 1998 1998 1998 1998 1998 1998 1998 1998 1998 1998 1998 1994 1964 1964 1964 1964	No No No No Co-Generation Plant Co-Generation Plant No No No No No Soap Noodle Plant, 2 Waste Heat Recovery Boilers, Expansion of Plant Heat Recovery Boiler Expansion of Plant, Toilet Soap Finishing, Coal Fired Boiler Oleo Chemicals Plant, Toilet Soap Finishing No	No No	No No No No Yes Yes Yes Yes Yes Yes Yes No No N	No No No No Yes No No No No No No	No No No No Yes Yes Yes Yes Yes Yes No No				
Lotte Chemical Pakistan Limited	4 201 5 201 6 201 7 201 201 201 201 201 201 201 201	1983 1983 1983 1983 1998 1998 1998 1998 1998 1998 1998 1998 1998 1998 1998 1998 1998 1994 1994 1994 1994 1994 1994 1994 1994 1994 1994 1994 1994 1994 1994 1994 1994 1994 1994 1964 1964 1964 1964 1964	No No No No Co-Generation Plant Co-Generation Plant No No No No No Soap Noodle Plant, 2 Waste Heat Recovery Boilers, Expansion of Plant Heat Recovery Boiler Expansion of Plant, Toilet Soap Finishing, Coal Fired Boiler Okeo Chemicals Plant, Toilet Soap Finishing No	No	No No No No Yes Yes Yes Yes Yes Yes Yes Yes Yes No	No No No No Yes No	No No No No Yes Yes Yes Yes Yes Yes No				
Lotte Chemical Pakistan Limited	4 201 5 201 6 201 7 201 201 201 201 201 201 201 201	1983 1983 1983 1983 1998 1998 1998 1998 1998 1998 1998 1998 1998 1998 1998 1998 1998 1994 1994 1994 1994 1994 1994 1994 1994 1994 1994 1994 1994 1994 1994 1994 1994 1994 1994 1964 1964 1964 1964 1964	No No No No Co-Generation Plant Co-Generation Plant Co-Generation Plant No No No No No Soap Noodle Plant, 2 Waste Heat Recovery Boilers, Expansion of Plant Heat Recovery Boiler Expansion of Plant, Toilet Soap Finishing, Coal Fired Boiler Oleo Chemicals Plant, Toilet Soap Finishing No No <td>No No No</td> <td>No No No No Yes No No</td> <td>No No No No Yes No No</td> <td>No No No No Yes Yes Yes Yes Yes Yes Yes No No</td> <td></td> <td></td> <td></td> <td></td>	No	No No No No Yes No	No No No No Yes No	No No No No Yes Yes Yes Yes Yes Yes Yes No				
Lotte Chemical Pakistan Limited	4 201 5 201 6 201 7 201 201 201 201 201 201 201 201 201 201	1983 1983 1983 1983 1998 1998 1998 1998 1998 1998 1998 1998 1998 1998 1998 1998 1998 1998 1994 1994 1994 1994 1994 1964 1964 1964 1964 1964 1964 1964 1964 1964 1964	No No No No Co-Generation Plant Co-Generation Plant No No No No No No Soap Noodle Plant, 2 Waste Heat Recovery Boilers, Expansion of Plant Heat Recovery Boiler Expansion of Plant, Toilet Soap Finishing, Coal Fired Boiler Oleo Chemicals Plant, Toilet Soap Finishing No	No	No No No No Yes Yes Yes Yes Yes No	No No No No Yes No	No No No No Yes Yes Yes Yes Yes Yes Yes No				
Lotte Chemical Pakistan Limited Nimir Industrial Chemicals Limited Nimir Resins Limited Pakistan Gum and Chemicals Limited	4 201 5 201 6 7 7 7 201 8 201 201 201 201 201 201 201 201	1983 1983 1983 1983 1998 1998 1998 1998 1998 1998 1998 1998 1998 1998 1998 1994 1964 1964 1964 1963 1963	No No No No Co-Generation Plant Co-Generation Plant Co-Generation Plant No No No No Soap Noodle Plant, 2: Waste Heat Recovery Boilers, Expansion of Plant Heat Recovery Boiler Expansion of Plant, Toilet Soap Finishing. Coal Fired Boiler Oleo Chemicals Plant, Toilet Soap Finishing. No No<	No No No No	No No No No Yes No	No No No No Yes No	No No No No Yes Yes Yes Yes Yes Yes No				
Lotte Chemical Pakistan Limited Nimir Industrial Chemicals Limited Nimir Resins Limited Nimir Resins Limited Pakistan Gum and Chemicals Limited	4 201 5 201 6 1 7 7 201 201 2 201 2 201 2 201 2 201 2 201 2 201 2 201 2 201 2 2 2 2 2 2 2 2 2 2 2 2 2	1983 1983 1983 1983 1998 1998 1998 1998 1998 1998 1998 1998 1998 1998 1998 1994 1994 1994 1994 1994 1994 1994 1994 1994 1994 1994 1994 1994 1994 1994 1994 1994 1994 1994 1964 1964 1963 1963	No No No No Co-Generation Plant Co-Generation Plant No No No No No No No No Soap Noodle Plant, 2 Waste Heat Recovery Boilers, Expansion of Plant Heat Recovery Boiler Expansion of Plant, Toilet Soap Finishing. Coal Fired Boiler Oleo Chemicals Plant, Toilet Soap Finishing No	No	No No No No Yes Yes Yes Yes Yes Yes Yes Yes Yes No	No No No No Yes No	No No No No Yes Yes Yes Yes Yes Yes No				
Lotte Chemical Pakistan Limited Nimir Industrial Chemicals Limited Nimir Resins Limited	4 201 5 201 6 207 207 207 201 201 201 201 201 201 201 201	1983 1983 1983 1983 1998 1998 1998 1998 1998 1998 1998 1998 1998 1998 1998 1994 1964 1964 1963 1963 1963 1963	No No No No No Co-Generation Plant Co-Generation Plant No No No No No No No No No Soap Noodle Plant, 2 Waste Heat Recovery Boilers, Expansion of Plant Heat Recovery Boiler Expansion of Plant, Toilet Soap Finishing, Coal Fired Boiler Oleo Chemicals Plant, Toilet Soap Finishing No	No	No No No No Yes Yes Yes Yes Yes Yes Yes Yes No	No No No No Yes No	No No No No Yes Yes Yes Yes Yes Yes Yes No			- - - - - - - - - - - - - - - - - - -	

	201	1963	No	No	No	No	No	-	-	Yes	-
	6	1062	N_	N-	N.	N.	N.,			Y	
	7	1905	NU	140	140	INO	NO	-	-	Tes	-
	201	1963	No	No	No	No	No	-	-	Yes	-
Pakistan Oxygen Limited	201	1949	New Plant, Power Generation Plant	No	No	Yes	No	-	-	-	Yes
	201	1949	Diesel Gensets	No	No	Yes	No	-	-	-	Yes
	3 201	1949	Diesel Gensets	No	No	Yes	No	-	-	-	Yes
	4	1949	Plant Power Generation	No	No	Ves	No		_	-	Ves
	5	1040	· ······								
	6	1949	NU	INO	INO	Tes	NO	-	-	-	res
	201 7	1949	Expansion	No	No	Yes	No	-	-	-	Yes
	201 8	1949	No	No	No	Yes	No	-	-	-	Yes
Pakistan PVC Limited	201 2	1966	Artificial Leather, Sheet Plant Maintenance	No	No	No	No	-	-	-	-
	201	1966	Artificial Leather, Sheet Plant Maintenance	No	No	No	No	-	-	-	-
	201	1966	No	No	No	No	No	-	-	-	-
	4 201	1966	No	No	No	No	No	-	-	-	-
	5 201	1966	No	No	No	No	No	-	-	-	-
	6 201	1966	No	No	No	No	No	-	-	-	-
	7	1966	No	No	No	No	No				
	8	1000	10								
Limited	201	1969	NO	INO	INO	NO	NO	-	-	-	-
	201 3	1989	No	No	No	No	No	-	-	-	-
	201 4	1989	No	No	No	No	No	-	-	-	-
	201 5	1989	No	No	No	No	No	-	-	-	-
	201	1989	No	No	No	No	No	-	-	-	-
	201	1989	No	No	No	No	No	-	-	-	-
	201	1989	No	No	No	No	No	-	-	-	-
Shaffi Chemical Industries	8 201	1994	No	No	No	No	No	-	-	-	-
Limited	2 201	1994	No	No	No	No	No	-	-	-	-
	3	1004	No	No	No	No	No				
	4	1994	10	NO	NO	140	140		-	-	-
	5	1994	NO	NO	NO	NO	NO	-	-	-	-
	201 6	1994	No	No	No	No	No	-	-		
	201 7	1994	No	No	No	No	No	-	-	-	-
	201 8	1994	No	No	No	No	No	-	-	-	-
Sitara Chemical Industries	201	1981	No	No	No	Yes	Yes	-	-	-	-
Linked	201	1981	Coal Power Plant, SSP Plant	No	No	Yes	Yes	-	-	-	-
	201	1981	No	No	No	Yes	Yes	-	-	-	-
	4 201	1981	Coal Fired Power, Calcium Chloride Plant	No	No	Yes	Yes	-	-	-	-
	5 201	1981	No	No	No	Yes	Yes	-	-	-	-
	6	1981	4 Ring Frames of 552 Spindles	No	No	Ves	Ves				
	7	1081	New Mashing	Y	N-	No.	No.				
	8	1981	New Machinery	Tes	NO	Tes	Tes	-	-	-	-
Sitara Peroxide Limited	201	2004	No	No	No	No	No	-	-	-	-
	201 3	2004	No	No	No	No	No	-	-	-	-
	201 4	2004	No	No	No	No	No	-	-	-	-
	201	2004	No	No	No	No	No	-	-	-	-
	201	2004	No	No	No	No	No	-	-	-	-
	201	2004	No	No	No	No	No	-	-	-	-
	201	2004	No	No	No	No	No	-	-	-	-
Wah Noble Chemicals	8 201	1983	New Production Plant	No	Yes	Yes	No	-	-	-	-
Limited	2 201	1983	New Production Plant	No	Yes	Yes	Yes	-	-	-	-
	3	1092	No	No	Vac	Vac	Vac				
	4	1082	····		Yee						
	5	1983	110	INO	1 05	res	res	-	-	-	-
	201 6	1983	No	No	Yes	Yes	Yes	-	-	-	-
	201 7	1983	New Production Line	No	Yes	Yes	Yes	-	-	-	-
	201	1983	Formaldehyde Plant, Existing Plant Expansion	No	Yes	Yes	Yes	-	-	-	-

Table 2:

		Inaug		Machiner	ISO	ISO
		urate		у	9001:2	14001:
Company	Year	d	Machinery Upgraded	Discarded	008	2004
	2012	1980	Unit-II Started	No	Yes	-
	2013	1980	Unit-I Converted to Amber Pharma Glass, Unit-III Shifted, Tableware Facility to Unit-II	No	Yes	-
	2014	1980	Tableware Production	No	Yes	-
	2015	1980	Introduction of New Brand	No	Yes	-
Baluchistan	2016	1980	Reoperation of Unit-III	No	Yes	-
Glass	2017	1980	Procurement of IS-Machines, Tableware Machineries	No	Yes	-
Limited	2018	1980	Conversion of Furnace at Unit-III from Pharma to tableware, 2nd furnace at Unit-III convert to Container Glass	No	Yes	-
	2012	1982	No	No	-	-
	2013	1982	Coal Gas Stove Plant	No	-	-
	2014	1982	No	No	-	-
	2015	1982	No	No	-	-
Frontier	2016	1982	No	No	-	-
Ceramics	2017	1982	No	No	-	-
Limited	2018	1982	No	No	-	-

	2012	1992	Float Glass Project	No	Yes	Yes
	2013	1992	Container Glass Furnace	No	Yes	Yes
	2014	1992	No	No	Yes	Yes
	2015	1992	Ambar Pharma Glass Furnace, Expansion of Float Glass Production	No	Yes	Yes
	2016	1992	No	No	Yes	Yes
Ghani Glass	2017	1992	Float Line	No	Yes	Yes
Limited	2018	1992	Float Line 1, Expansion, Rebuilt food & Beverage furnace, Pharma Furnace	No	Yes	Yes
	2012	2007	New Plant	No	Yes	Yes
	2013	2007	No	No	Yes	Yes
	2014	2007	ASU Plant	No	Yes	Yes
	2015	2007	Installing 2 Cummins Diesel Generator at GGL-1, 3-Vacuum Industrial Storage Tanks, Forced Injection System at GGL-I & II	No	Yes	Yes
			2- Vacuum Insulated Industrial Storage Tanks, Forced Liquid Injection System at GGL-I & II, ASU Plant GGL-I & GGL-II upgraded,			1
Ghani			Upgraded Air Compressors, Water Supply Connection from KW&SB for GGL-II, New ASU Plant Port Qasim, Calcium Carbide			
Global	2016	2007	Manufacturing Plant,	No	Yes	Yes
Glass	2017	2007	Air Supply to ASU Plant GGL-I & GGL-II, Air Compressors	No	Yes	Yes
Limited	2018	2007	Power House Control System Upgraded, Compressed Facility at Tarnol	No	Yes	Yes
	2012	1967	Double Glazing Line, Aluminum Coating Line	No	Yes	No
	2013	1967	No	No	Yes	No
	2014	1967	No	No	Yes	No
	2015	1967	Induction of High Tech Plant	No	Yes	No
Ghani	2016	1967	No	No	Yes	No
Value Glass	2017	1967	No	No	Yes	No
Limited	2018	1967	Lamination, Autoclave, Double Glazed, Double Edging, Sandblasting, Beveling Glass Lines	No	Yes	No
	2012	1979	No	No	No	No
	2013	1979	No	No	No	No
	2014	1979	No	No	No	No
	2015	1979	New Plant & Machinery	No	No	No
Karam	2016	1979	New Size of Tiles	No	No	No
Ceramics	2017	1979	No	No	No	No
Limited	2018	1979	No	No	No	No
	2012	1978	No	No	No	No
	2013	1978	No	No	No	No
	2014	1978	No	No	No	No
Shabbir	2015	1978	No	No	No	No
Tiles &	2016	1978	New Size & Design	No	No	No
Ceramics	2017	1978	Modernization of Plant & Machinery	No	No	No
Limited	2018	1978	No	No	No	No
	2012	1978	Float Glass Project	No	No	No
	2013	1978	No	No	No	No
	2014	1978	Rebuilding of Tableware Producing Furnace	No	No	No
	2015	1978	No	No	No	No
			Jug Making Machine, Toughening Lehr for Light Weight Tempered Plates & Bowls Useable in Microwave Owen, Float glass colors,			
Tarig Glass	2016	1978	Mirror & Sand blasted Float Glass manufactured,	No	No	No
Industries	2017	1978	Opal Glass Dinnerware	No	No	No
Limited	2018	1978	ROCKWARE, Float Glass Plant Unit-II	No	No	No